IM
DIGITAL INCUBATOR

INSTRUCTION MANUAL
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Thank you for purchasing an IM incubator.

Welcome to the exciting world of incubation, hatching and rearing of all types of poultry and bird eggs. The following instructions will guide you through the set-up and preparation of your incubator.

**PREPARING THE INCUBATOR**

1. Remove the unit from the carton.
2. Remove all styrene from inside unit.
3. Fill the water tray in the bottom of the unit with lukewarm water.
4. In an automatic turning incubator make sure that the turning tray or trays are correctly hooked over the turner arm on the motor shaft.
5. If using a wet bulb thermometer fill bulb with warm water and place inside unit on hatching tray.

**STARTING YOUR INCUBATOR**

1. Turn incubator on at the front of the control box using the power switch.
2. The digital display will flash, then show the current incubator temperature on the digital display. The high temp / low temp light and the heater light will both come on.
3. To view the current set point temperature, press and hold down the ‘Set Temp’ button for 1 second. The current set point temperature will be displayed. After a few seconds this display will revert to the current internal temperature.
4. The current temperature will slowly increase until it is on or over the set point as which time the heater light will go out. The temperature inside the incubator will fluctuate for a little while until it stabilizes on the current set point temperature.
5. The fan will operate continually to enable a more stable temperature control.
6. Run the incubator for an hour or so at least before putting eggs in to make sure everything is running correctly.
7. The incubator should be run at 37.5 C or 99.5 F for general poultry. For all other species, please refer to an expert reference.
8. If you need to change the set point of the incubator, hold the ‘Set Temp’ button down for 5 seconds. The display will change to show the current set point and will be flashing. Push the ‘Set Temp’ button to increase the current set point in increments of 0.1 C or press the ‘Set Time’ button to decrease the set point in units of 0.1 C.
9. Once you have changed the set point to the desired temperature, leave the controller alone for a few second and it will revert to the current internal temperature.
AUTOMATIC TURNING UNITS

1. If you have an automatic turning incubator, it will either be a tilt turn machine with egg trays that rock from side to side or a roll turn machine with little rollers that the eggs sit on with a tray that moves side to side rolling the rollers and the eggs with them.

2. Both types of machines have a motor driving each egg rack that is controlled from the electronic circuit board on top of the machine.

3. A digital count down timer built on to the circuit board will count down from its set time to zero and then turn all the motors at the same time.

4. To view the set time, hold down the ‘Set Time’ button for 1 second.

5. To change the set time hold down the ‘Set Time’ button for 5 seconds and when the number is flashing use the ‘Set Temp’ to increase and the ‘Set Time’ to decrease the turning timer.

6. Do not set the timer to count down from less than 60 minutes unless you are doing so for testing purposes only. If so, remember to set the timer back to every 60 minutes or greater.

7. Eggs should be turned at least every 8 hours for good results.

8. Eggs should be turned up to the last 2 to 3 days before hatching. After this, the eggs should be moved to a hatching tray, separate hatcher incubator or the auto turner should be switched off. It is not a good idea for eggs to be turning while hatching.

OPERATING ENVIRONMENT

Ideally your incubator should be located in a room where the temperature ranges between 14°C (57 F) and 25°C (77 F). The room should be free from drafts and not subject to excessive fluctuations in temperature. Do not place the incubator alongside windows as direct sunlight can cause problems with temperature control.

Avoid heating appliances (gas heaters) as excessive levels of CO2 can cause problems. Do not place the incubator in areas where the temperature may drop below 10°C as the incubator may struggle to maintain the correct temperature.

Do not use the incubator in a room with refrigerated air conditioning as the air conditioner will suck moisture from the air and the incubator and you may have problems keeping enough humidity in the incubator.

If you have the incubator on a cold surface such as a stone bench top, please be aware that cold air will be sucked into the incubator and may cause fluctuations in temperature.
EGG SELECTION AND CARE

Once you have obtained a supply of eggs the following points will help you in maximizing your hatchability.

1. Freshly laid eggs should be stored for at least one day before setting in your incubator.
2. Storage of eggs from 1 to 7 days generally will result in maximum hatchability.
3. Eggs should be turned at least once a day during storage to maintain maximum viability.
4. Do not allow stored eggs to become too cold or too hot. A dry cool spot is the best place to store them. Never store eggs in a refrigerator.
5. Only put clean eggs inside your incubator. Dirty eggs can introduce disease or bacteria into your incubator. If you need to clean eggs, a damp wipe is best. Do not immerse eggs under water. A disinfectant solution can also be used to wipe eggs to make sure they are clean.
6. Do not use cracked or chipped eggs, or eggs that do not appear to be the correct shape. Round, squashed or misshapen eggs are unlikely to hatch.
7. Use medium sized eggs for the species. Do not incubate over large or small eggs as they are unlikely to hatch.
8. Selecting good eggs to incubate will increase hatchability and reduce the chances of eggs blowing in the incubator.

FERTILITY TESTING

By using a candling lamp you can determine if an egg is fertile or not. Although testing is not necessary you can eliminate infertile eggs by doing so. Usually by about day 7 you are able to see red blood cell growth around the inside of the egg and/or the air sack developing in the fat end of the egg. Eggs that show no growth or air sack and are clear are infertile and maybe discarded at this time.

Candle your eggs again when it's time to put them down in to the separate hatching tray. The removal of eggs for candling purposes will not harm your hatchability so long as it's for no longer than 15 minutes.

Removing infertile eggs from the incubator will reduce the chance of having an egg blow in your incubator.

It's important to have clean hands when handling your eggs.
REGULATING THE HUMIDITY

Getting the correct humidity for your incubator is very important. Some species are more vulnerable to humidity being incorrect than others, however, all eggs require some level of humidity during incubation and usually a different and higher humidity during hatching.

Humidity is controlled in the incubator by varying the surface area of water and / or air flow through the machine. However, because the incubator is getting fresh air from the room it is in external conditions will dramatically affect the humidity inside the incubator. Increasing the surface area of water or decreasing air flow will increase humidity in the machine. Decreasing surface area or increasing air flow will decrease humidity.

For general poultry it is usually recommended to run the IM incubator with its tray full of water and kept topped up over time and all vents fully opened during incubation. This is the period up to the last three days.

During the hatching period (last three days), the vents should be closed to only 1/3rd open. Never close all the vents completely as eggs require fresh air to hatch.

If you find that your eggs are developing to nearly full growth and then not hatching, it is quite likely to be the humidity not being high enough or too high.

Some species have different humidity requirements. Please use an expert reference for the humidity requirements for the species you are incubating.

CARE AND MAINTENANCE OF YOUR INCUBATOR

After every hatching thoroughly clean and disinfect your incubator. For a suitable disinfectant, contact your distributor. Ensuring the incubator is clean and thoroughly disinfected will avoid cross contamination of hatches and prevent the growth of disease or bacteria in the incubator.

1. After every second hatching disconnect the incubator from the power supply.
2. Remove the incubator ceiling plate by unscrewing the screw/s at the front of the ceiling. (near the perspex front door).
3. Slide the complete ceiling out of the incubator.
4. Using a vacuum cleaner and possibly a light brush, remove all the dust and fluff around the fan and heating element.
5. Replace the ceiling and secure with its screw/s.
6. Failure to keep this area clean may void the warranty for the fan and heater elements.

INCUBATION AND HYGINE

Always start with a clean incubator. Bacteria can enter the shell of the egg through its pores potentially damaging or killing the embryo and affecting your hatchability. After you've completed your hatch its essential that you clean and sanitize your incubator. By maintaining a high level of hygiene you will ensure you breed healthy birds.

When cleaning your incubator do not spray any liquid directly on the temperature probe that runs down the wall of your incubator or across the roof. Only use a disinfectant recommended by your distributor.
WARRANTY

All IM incubators are covered by a twelve months parts only warranty.

As of the 1st of January 2012 new Australian regulations come into place regarding warranties against product defects. A warranty against defects is a warranty that extends the consumers normal rights under law.

This product, which you have purchased, contains such a warranty. This document contains the new requirements under Australian law that protects your rights under this warranty.

Any claim under this warranty must be made within twelve months from the date of purchase of this product. To make a claim under this warranty, please contact (with proof of purchase):

JHSM Pty Ltd
P.O. Box 2146,
Rockingham DC. 6967
Ph: 1300 88 1170
Email: sales@wape.com.au

This warranty specifically relates to a failure of the product due to manufacture and does not cover damage caused by misuse of the product. This includes damage caused to electrical equipment caused by a power surge as the consumer is expected to provide surge protection to all electrical equipment.

The consumer must provide JHSM Pty Ltd or its representatives an opportunity to inspect the faulty product so that a decision can be made as to whether to repair or replace the product. This may be in person of JHSM Pty Ltd or its agent, or with sufficient photographic documentation. In the event that the product needs to be replaced, the consumer will be required to return the product to JHSM Pty Ltd or its declared agent where costs to return said product are deemed reasonable. Where the product has been determined to be repairable, JHSM Pty Ltd will send parts to the customer (within a reasonable time frame) for the customer to make repairs to the product or the customer may return the product to JHSM Pty Ltd for a technician to repair at the customers cost.

This warranty is provided in addition to other rights and remedies you have under law: Our goods come with guarantees, which cannot be excluded under the Australian Consumer Law. You are entitled to replacement or refund for a major failure and to compensation for other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

A major failure, under the legislation, is defined as:

- A reasonable consumer would not have bought the product if they had known about the problem. (Relating to a known problem or fault with the product).
- The goods are significantly different from the description, sample or demonstration model shown to the consumer.
- The goods are substantially unfit for their normal purpose and cannot easily be made fit, within a reasonable time.
- The goods are substantially unfit for a purpose that the consumer told the supplier about, and cannot easily be made fit, within a reasonable time.
- The goods are unsafe.

For more information regarding this legislation please see the ACL website:–
http://www.consumerlaw.gov.au
IMPORTANT NOTICE

Our company recommends that electric appliances, such as incubators, brooders, grain mills and dehydrators, be protected by a surge filter or surge guard at all times.

WARRANTY'S DO NOT COVER DAMAGE CAUSED BY POWER FLUCTUATION OR SURGES

When a large surge or power fluctuation occurs the surge guard or surge filter will absorb the power and avoid damage to your equipment.

A surge filter will absorb the surge and continue to allow power to the appliance attached. This means that incubators and brooders will continue to operate after the surge. A surge guard will usually turn off the power and are fine for grain mills and other non essential appliances.

We recommend nothing less than a Clipsal 463SF surge filter

These surge filters will absorb the power surge and continue to operate. In the event of a surge larger than the unit can absorb, the little red light will go off and it will no longer protect from surges. You will need to replace the filter as soon as possible, but the equipment will continue to operate.